

160-Point Quality Assurance Inspection Check Sheet

This Inspection Check Sheet must be 1) completed with all items indicated, and 3) retained along with repair orders and Vehicle

YELLOW COPY: CUSTOMER

xt	ct. Color: Int. Color:		VIN		N:
at	te Acquired: Da	ate Inspected:			
	Mechanical Ce (See Mechanical Standards and Proce		al Do	taile)	
		ss Notes for Addition		Adjust/	
	VIN & Dealer Code Check	t or t	Stds	Repair	N/
1	Run and print Carfax Vehicle History Report		Ш	Ц	
	Run a Techstream Health Check and retain the dealer file	e diagnostic report in			
	Check for and perform outstanding Recalls a				
	Check for any outstanding Over the Air (OTA) updates and apply			
	Road Test				
2	Cold engine operation performs properly		Ш	Ш	
3	Throttle operates properly during cold sta	rt	Ш		
4	Vehicle operates properly during warm-up	conditions	Ш	Ш	
	Engine performs properly during operatin	-	Ц	Ц	
	Engine reaches normal operating tempera	ture	Н	Щ	
	Engine fan(s) operate properly		Ц	Ц	
	Brake pedal free play and travel within spe				
	No abnormal vibrations and noises during				_
	ABS operates properly (via Techstream He				
	Parking brake operates properly and withi	n specification			
	Seat belt material condition				
	Seat belts operate properly with full extension	and smooth operation	Н		
	Transmission/clutch operates smoothly		H	Н	
	Automatic transmission operates properly d				F
	Automatic transmission operates properly during		H		L
	Steering has normal feel in lock-to-lock turn	•			
	Steering wheel centered in straight-line d Vehicle tracks and drives straight on level s	-	H	H	
20	•		H		
	Front windshield wiper operates properly in a		H		
	Rear windshield wiper operates properly in a		H	H	
	Windshield washer fluid sprays properly	t modes	H		
24		ear glass properly	Н	П	
	Wipers return to correct position when off		П	П	
	Speedometer functions properly		П	П	
	Odometer application registers mileage in	n everv mode	П	П	
	Cruise control operates properly	,	П	Ē	
	Heater operates properly		П	П	
	A/C operates properly				
	No abnormal noise or vibration from engin	ne			
	No excessive wind or road noise				
33	No abnormal tire vibration/steering wheel sh	immy during road test			
34	No abnormal squeaks/rattles within the in	terior of the vehicle			
	Frame, Structure & Underbody				
35	Frame/Unibody condition				
	Panel alignment and fit		\Box		
37	•		\Box		
38		d proper performance			
39			П	\Box	

WHITE COPY: DEALERSHIP

Dealership Name:

				_
	Stock Number:			_
Nu	mber: Mileage:			
			A .II	_
	Frame, Structure & Underbody (cont.)	Stds	Adjust/ Repair	
40	Power steering system operates properly with no leaks			
41	Wheel covers secure and reasonably free of damage			
	Tires are inflated to specification and free of defects and damage			
	Minimum of 5/32" tread depth remaining across tread width			
44	All four tires must be of same brand, model, size, tread design, speed and load rating per OEM vehicle specifications	Ш		
45	Brake calipers and lines operate properly with no signs of damage			
46	The brake system contains all needed equipment (shim kit, pins,			
47	rattle clips, etc.)			
47	Brake pad/shoe linings have a minimum thickness of 50% remaining Brake rotors/drums within specifications with no abnormal			
40	grooving and discoloration			
49	Exhaust system is properly secured with no leaks			
50	Engine/transmission mounts operate properly with no signs of wear			
	Drive/axle shafts operate properly with no damage	Ц	Щ	
	CV joints/boots operate properly with no signs of wear			
	Inspect engine for fuel, oil, coolant or other fluid leaks Inspect transmission case and pan for leaks	H	H	
	Differential fluid level correct with no leaks			
56	Emissions & State Inspection Perform emissions test and/or state inspection, if required			
	Under Hood			
57	Drive belts and hoses free of cracks and damage			
	Confirm under-hood labels and decals			
	Air filter in good condition	Ц		
60	Battery has no visible damage Perform battery check with Midtronics GR8			
62	Battery posts and cables free of corrosion and damage	H	H	
	Battery properly sized and secure	Ħ	Ħ	
	Charging system operating properly and within specification			
	Engine coolant level within specification			
	Coolant specific gravity to -31° Fahrenheit			
	Change engine oil and filter Check for evidence of oil gel	Н		
	Oil, brake, clutch, transmission, transfer case, power steering			
	and washer fluid at proper levels			
70	Under-hood fluids clear and uncontaminated			
71	Functional & Walkaround Owner's Manual and TCUV Warranty Supplement in			
, ,	dealer's possession	_	_	
	Fuel gauge operational			
	Battery voltage gauge operational			
	Engine temperature gauge operational	H	님	
	Horn operates properly Airbag(s) present with no evidence of deployment	H		
77				
78		Ħ	Ħ	

	Functional & Walkaround (cont.)		Repair	N/A
79	Tail lights operate properly			,,,
	Brake lights operate properly	\Box	Ē	
81	Side marker lights operate properly	П	П	
82	Backup lights operate properly	Ħ	П	
83	License plate lights operate properly	H	Ħ	
84	No cracked, deeply hazed/yellowed or broken lenses of exterior lights	H	H	
85	Instrument panel/warning lights operate properly	H	H	
		H	H	
86	HVAC panel/lights operate properly	Н	\vdash	
87	Instrument panel light dimmer operates properly	Н		
88	Turn signals operate properly and self-cancel	Ц	Ш	
89	Hazard flashers operate properly	Ш		
90	Rear-view interior mirror operates properly			
91	Exterior mirrors' operation and condition			
92	Remote mirror control operates properly			
93	Glass free of cracks, stars and large chips			
94	Window tinting clear and conforms to local requirements	Ħ	Ħ	
95	Dome/courtesy lights operate with door cycles	H	H	
	Windows operate properly	H	H	
		H	H	
97	Window locks operate properly	H	H	H
98	•			
99	Audio/CD/Aux system working properly, CD cartridge			
100	present (if equipped)			
	Audio speakers do not rattle at high volume and function properly	\vdash		닏
	Antenna is present and functional	\sqcup	\Box	닏
	Clock operates properly	Ш		Ш
103	12v ACC power outlet operates properly			
104	Ashtrays (if equipped) are present and operate properly			
	Headliner, sun visors, dash pad, upholstery, console,	\Box	ΠĪ	
	cup holders, trim panels and carpet are in place, in good	_		
	condition and operate properly		_	_
106	Driver floor mat (if equipped) is appropriate OEM floor mat for the			
	vehicle, properly secured and not stacked on top of another floor mat	_	_	
107	Doors open and close properly			
108	Door locks, including child safety locks, operate properly			
	Remote keyless entry system and smart key system operate properly	П	一	
	2 Master keys are present	\Box	一	
111	Theft deterrent system operates properly	H	H	
		H	H	H
	Seat adjustments and seat heater(s) operate properly	H	\mathbb{H}	H
113	Memory seat control operates properly	Н		Н
114	Headrests function properly	Ц		Ц
115	Defogger indicator light operates properly	Ш	Ш	Ш
116	Rear defogger operates properly			
117	Luggage compartment light operation and trim appearance			
118	Luggage compartment is clean, free of debris, no stains			
119	Hood and luggage compartment latches operate properly	\Box	一	\Box
120		\equiv	\equiv	Ħ
121	Emergency trunk release operates properly	\exists	H	\exists
		\vdash	H	\vdash
	Fuel door release operates properly	\vdash	\vdash	\vdash
	Spare tire's cover appearance and condition	\vdash		님
	Spare tire or inflator kit present	닏		닏
125	Spare tire has correct air pressure and a minimum of 5/32"			
	tread remaining			
	No signs of damage to spare tire	Ш		\sqcup
127	Spare tire and storage areas are clean		Ш	Ш
128	Spare tire is securely fastened			
129	Jack and tools are correct, present and secured			
	Acceptable aftermarket items checked	\Box	一	\Box
	Removal of unacceptable aftermarket items	\exists		\exists
1		Ш	ш	ш
	Detailing and Appearance Repair Certifica	tion		
	(See Detailing Standards and Process Notes For Additional			
	- Control of Addition			
	Exterior Appearance			
122	Exterior Appearance			
	Body surface condition	님	님	
	Exterior is washed, clean and free of water spots	닏	닏	
	Paint is free of swirl marks and has an even, high luster	Ш		
135	Paint is free of removable scratches			
136	Paint is free of wax residue			
137	Wheels/wheel covers are clean	ΠĪ	ΠĪ	
	Wheel wells are clean	Ħ	\Box	
	Tires are clean and properly dressed	Ħ	H	
	2.0 dican and property dicosed			
	Engine Compartment			
140	Compartment is clean			
	Under-hood heat insulator pad is clean	Ħ	H	

142 Engine and compartment are properly dressed

		Mooto	Adiust/	
	Interior Appearance	Stds	Adjust/ Repair	N/A
	Interior is free of debris Dash and vents are clean and properly dressed	H		
	All crevices are clean	H		
	Ashtrays and lighter are clean (if equipped)	H		
	Doorjambs are clean	Н		
	Glove box and console compartments are clean	П		
149	Cabin air filter condition			
150	Seats, carpets, floor mats (if equipped) and headliner are free of stains			
151	Free of odor, including heavy fragrance			
152	Glass is clean and free of streaks			
	Exterior Repairs			
	Body is free of all dents			
	Body is reasonably free of dings	H	H	
	Paint is reasonably free of scratches and chips Vehicle is free of improper paint repairs or mismatched color	H		
	Glass is free of improper repairs	H		
	Bumpers are free of cuts, gouges and mismatched paint	H		
.00	Interior Repairs			
159	Interior leather, vinyl, plastic, carpet and fabric surfaces are free			
	of holes, rips, tears, excessive wear or fading			
160	No evidence of previous improper interior repairs			
	Additional Inspection Items (Where Applie	cable	e)	
1	"Fade-away" dome light operates properly			П
2	Sunroof/convertible top operates properly through full range of positions			
	Seat heaters operate properly			
	Head unit software update			
5	Navigation system operates properly and memory system cleared			
6	Transfer case smoothly switches from 2WD to 4WD and back			
7	from 4WD to 2WD			
8	Truck bed is in good condition Truck bed-liner is in good condition and secured	H		H
	Tailgate operates properly	H		H
	Backup camera operates properly	H		H
	Bluetooth® searches for signal	П	П	П
	SOS (Safety Connect) light illuminates green	П	П	П
13	Lane Keep Assist operates properly			
14	Dynamic Radar Cruise Control/Pre-Collision Systems operate properly			
15	Intelligent Parking Assist operates properly			
	Hybrid Components			
1	Hybrid battery			
2	Battery control module (battery voltage sensor)			
3	Hybrid power management control module			
4	Electric motor/generator operates properly			
5	ECVT operates smoothly and properly	Ц	Щ	Ц
6	Power inverter operates properly			Ц
7	Inverter coolant level			Н
	EV/Eco/Power modes operate properly	H		H
	Check transaxle "park" mechanism Multi-information display operates properly	H		H
10 11	Touch Tracer display operates properly	H		H
	Hill Start Assist Control operates properly	H		H
	Remote air conditioning system (if equipped) operates properly	П	П	П
	Solar-powered ventilation system (if equipped) operates properly	П	Ī	П
	Required Technician Signature			
	I certify that all mechanical items have been inspecte	d.		
	T . T . IT I			
	Toyota Trained Technician Date			
	Required Manager Signature			
	I certify that all mechanical repair standards have been i	net.		
	Service Manager Date			
	Date Date			
	I certify that all detailing and appearance standards have be	en me	t.	
	Used Car Manager Date			
	Customer Signature	61	1.61	
	cknowledge that I have received a copy of the 160-Point Inspection			
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HARD COPY: SERVICE (USED-CAR DEPARTMENT)